



THE NUT PLACE

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US Tap and Drill Size Table

Tap	Fractional Drill Bit	Number Drill Bit	Letter Drill Bit
0-80	3/64	-	-
1-64	-	53	-
2-56	-	50	-
3-48	-	47	-
4-40	3/32	43	-
5-40	-	38	-
6-32	7/64	35	-
8-32	-	29	-
10-24	5/32	25	-
10-32	5/32	21	-
12-24	11/64	16	-
1/4-20	13/64	7	-
1/4-28	7/32	3	-
5/16-18	17/64	-	F
5/16-24	-	-	I
3/8-16	5/16	-	-
3/8-24	21/64	-	Q
7/16-14	23/64	-	U
7/16-20	25/64	-	-
1/2-13	27/64	-	-
1/2-20	29/64	-	-
9/16-12	31/64	-	-
9/16-18	33/64	-	-
5/8-11	17/32	-	-
5/8-18	37/64	-	-
3/4-10	21/32	-	-
3/4-16	11/16	-	-

Drill sizes are for 75% depth of thread.

<http://www.boltdepot.com/fastener-information/US-Tap-Drill-Size.aspx>

Note: Fastening applications differ greatly, the information presented is for general guidance only and is correct to the best of our knowledge. The customer bears the responsibility to validate performance and accuracy of the data. The Nut Place, Inc. will not be held responsible for any failure that may occur from the use of this information.